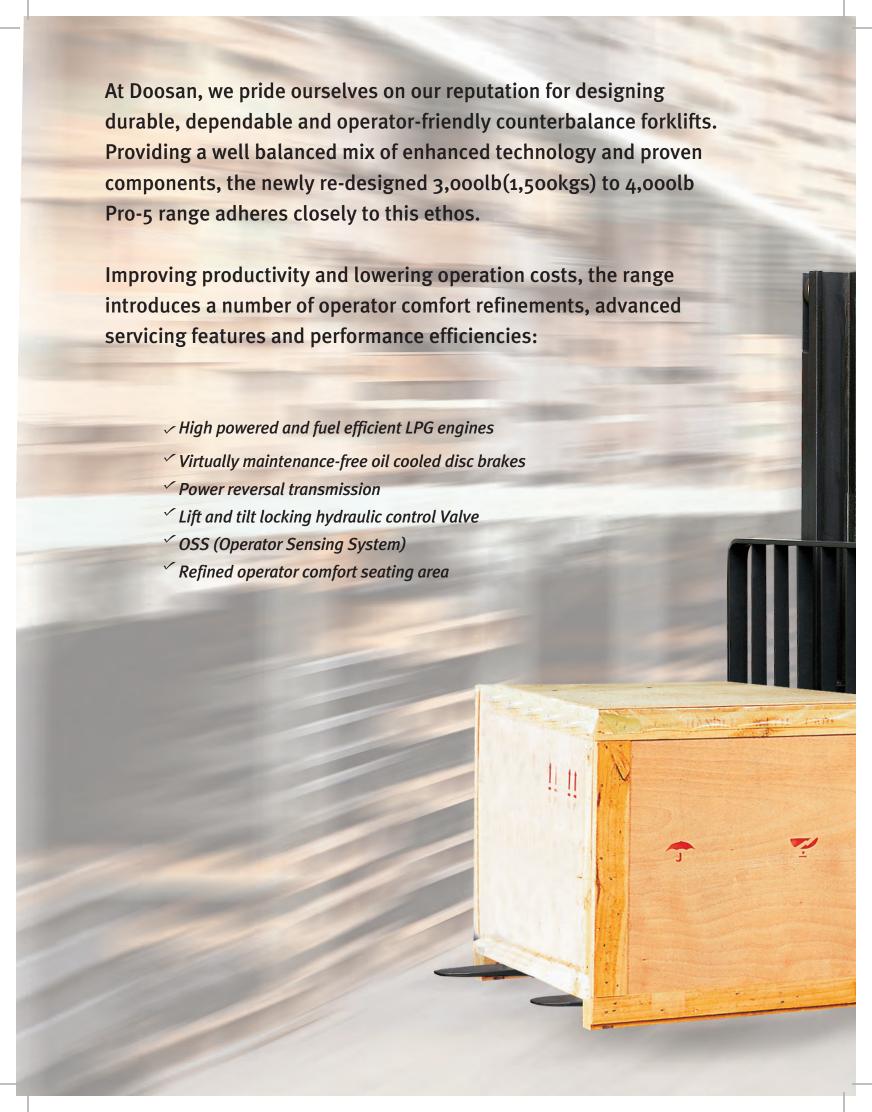


Pneumatic LP Forklift Trucks

G15S/G18S-5 & G20SC-5 3,000 lb. to 4,000 lb. Capacity











Our ergonomically designed and spacious operator compartment, combined with a variety of operational enhancements, facilitates easier operation, improving comfort and helping to boost productivity.

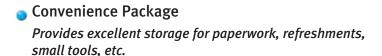


Operator Friendly Features Include:

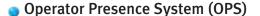
Spacious and Well Planned Operator compartment Ample operator leg room, tiltable steering column and ergonomically positioned operator pedals combined with a low cowl height facilitate ease of operation.



The integrated instrument panel provides critical information instantly. Fuel, oil pressure, temperature and hour usage are clearly indicated, on the instrument panel. Additional status information on the mast interlock feature, transmission status, seat belt, and brake oil level keeps the operator fully aware of all vehicle performance systems.



• Auto Tilt Leveling (Optional)
Returns the mast to the upright vertical position at the push of a button.



Parking alarm : Alarm warning when operator leaves the seat without applying parking brake

Seat belt indicator: 10 second warning light reminds operator to fasten seat belt.

Neutral shift feature: Transmission is automatically shifted into neutral when the operator leaves the seat.

Rear Grab Bar with Horn

Enables horn activation to alert surrounding personnel without the need to look away from the direction of travel.





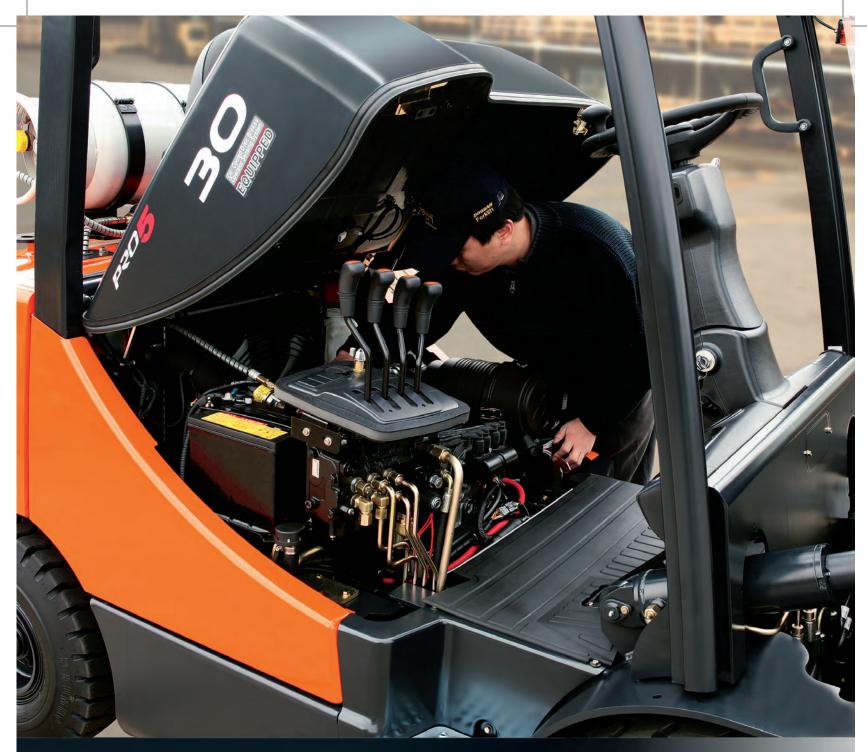












Easy to Service, Efficient To Run



Integrated Electric Components Both the fuse and relay boxes are located in front of the engine to facilitate easy maintenance.



Dual Element Air Cleaner Heavy duty air cleaning system extends the engine service life and allows clean, cool air into the engine intake





Tool-less Side Cover And Footplate for Ease of Service

High Powered, Fuel Efficient Performance

Our powerful LPG engines are compliant for reduced emissions. These in-line, 4-cylinder, water cooled, overhead valve engines provide high torque at low engine speeds for applications requiring ramp loading and unloading, fast lift speeds, or heavy hydraulic flow requirements.

2.4 Liter LPG Engine (HMC)

This engine includes a silent chain timing belt that aids in the reduction of noise levels and helps to improve efficiency. An aluminum cylinder block and oil pan also help to reduce noise. Additionally, fuel efficiency is increased thanks to the use of abrasion resistant materials and specially designed 'beehive type' valve springs.







Doosan's goal is to make your material handling operation as efficient and reliable as possible by minimizing your forklifts downtime to reduce overall maintenance cost.

Oil Cooled Disc Brakes (OCDB)

Virtually maintenance-free, OCDB equipment is standard on all 3,000lb~4,000lb series forklifts.

The enclosed brake system eliminates outside contamination, significantly extending the brake life by up to 5 times when compared to conventional shoe brakes, and come with our exclusive extended warranty.



Limited Power Reversal Transmission(up to 5 mph)

- The top mounted control valve:
 - , accurately modulates clutch oil pressure
 - provides smooth forward / reverse direction changes
 - ✓ extends transmission life





Full Floating Drive Axle

A solid one-piece cast iron housing ensures axle components are closely aligned, whilst the high tensile alloy steel shaft extends axle life and allows high torque to be transmitted to the drive wheels.



Hydrostatic Steering System

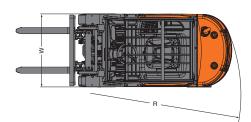
- √ Fully hydrostatic steering
- ✓ Self aligning taper roller bearings
- ∠Designed to operate in contaminated environments and high impact applications
- ✓ Low effort steering and faster response
- Increased Cooling Capacity
 Aluminum radiator provides excellent cooling capacity with improved air flow.



When you own a Doosan forklift, our high quality, responsive customer support team comes with it. The Doosan network starts with your local dealer and includes a national team of highly qualified and experienced personnel, ready to support all your material handling needs. Doosan also provides 100% parts inventory to ensure downtime is minimized and is on hand to offer technical advice and support via our local, regional and national partners.

The Doosan network starts with your local dealer and ends with a national team of highly qualified and experienced personnel standing ready to support all your material handling







■Option Availability

• : Standard O : Optional

	Standard 9 : Optional		
Options	G15/18S-5 & G20SC-5		
Drive in Rack Overhead Guard	0		
Oil- Cooled Disc Brakes	0		
Fuel Cap with Key	0		
Precleaner	0		
Vertical Exhaust Tube	0		
Catalytic Muffler *	0		
Modular Operator Cabin	0		
Radiator Screen	0		
Non Marking Tire(Solid)	0		
Spark Arrestor(w/o Cabin)	n/a		
Mono Pad Foot Direction and	0		
Acceleration Control			
Finger Tip Control System	0		
AutoShift (Single,Dual Tire)	0		
Engine Shutdown	•		
Swingout LP MTG	0		
Swingdown LP MTG	0		
Lift and Tilt locking Hydraulic			
Control Valve			
Auto Tilt Leveling	0		
Rear Grab Bar with Horn	0		
Quad Mast	n/a		
Hydraulic Accumulator	0		
Integral Sideshifter	0		
Integral Shifting Fork Positioner	0		
Hook on Sideshifter	0		
UL LPS,DS Rating	n/a		

Catalytic muffler is standard for Tier-3 E/G only

■ Main Specification

		Sales Model	G15S-5	G18S-5	G20SC-5
Rated Load Capacity		lb(kg)	3,000(1,500)	3,500(1,750)	4,000 (2,000)
Load Center		in(mm)	24(500)	24(500)	24(500)
Overall Length to Fork Face	L	in(mm)	85.4(2170)	87.2(2215)	88.6(2250)
Truck Overall Width	W	in(mm)	42.1(1070)	42.1(1070)	42.1(1070)
Height of Overhead Guard	Н	in(mm)	85.4(2170)	85.4(2170)	85.4(2170)
Minimum Turning Radius	R	in(mm)	77.8(1977)	79.6(2022)	80.7(2050)
Travel Speed, Loaded		mph(km/h)	11.2(18)	11.2(18)	11.2(18)
Lifting Speed, Loaded		fpm(mm/s)	118(600)	118(600)	118(600)
Engine Model			2.4L HMC (LP, DF)		
Rated Power of Engine		HP(kW)/rpm	45.5(33.9)/2,450		
Max Torque		lb.ft(N.m)/rpm	109(148)/1,600		
Displacesments		СС	2,359		

















G15S / G18S-5 & G20SC-5 3,000 lb.(1,500kg) 3,500 lb.(1,750kg) 4,000 lb. (2,000kg) **LP Pneumatic Tire**

Doosan's North American Dealer Network

Doosan provides the best material handling solutions for your specific needs. From energy efficient electrics to robust internal combustion forklifts, Doosan is your full-line provider.



Doosan Industrial Vehicle America Corp.

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AUTHORIZED	DEALER
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Product and specifications are subject to improvement and change without notice.

PSCG25S5-v2